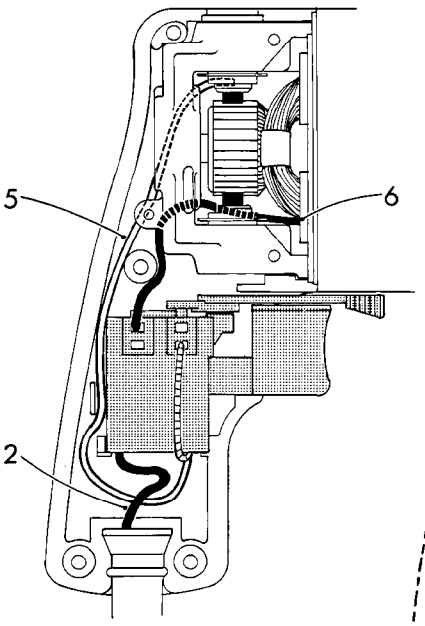
WIRING INSTRUCTIONS

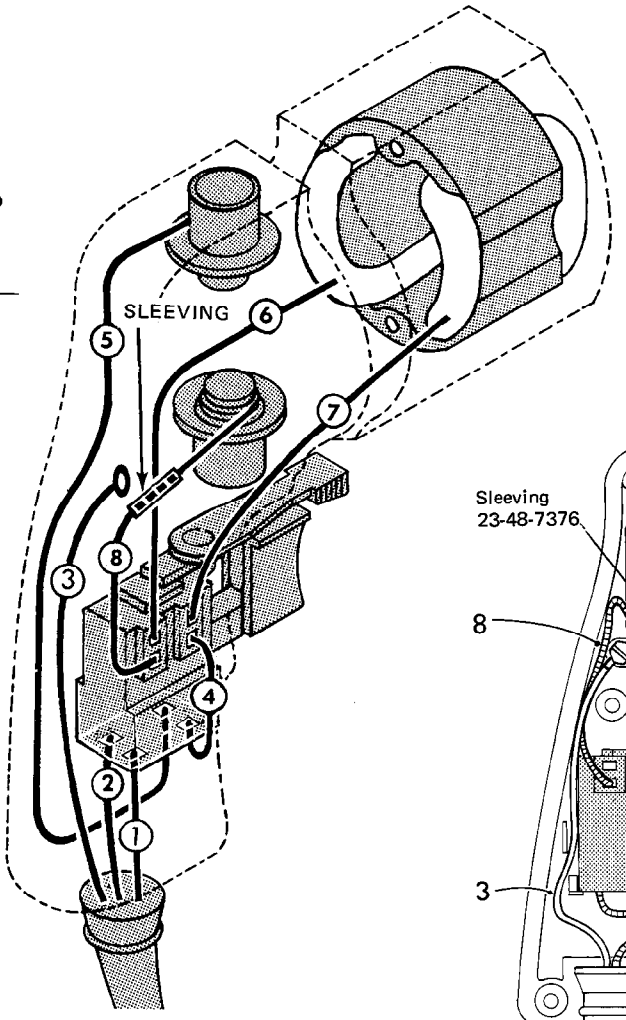
TITLE PISTOL HANDLE TOOLS

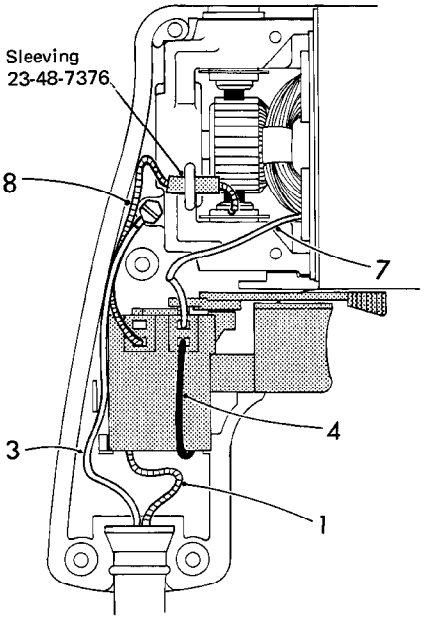
MILWAUKEE ELECTRIC TOOL CORP. 13135 WEST LISBON RD. BROOKFIELD, WIS

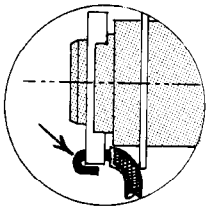
DATE Oct '79

BULLETIN 58-01-0652









WIRE FORMING AND SOLDER DETAIL FOR BRUSH HOLDER CLIP

WIRING SPECIFICATIONS				
Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation.
1	White	Cord	1-3/4"	Strip 3/8" & Tin
2	Black	Cord	1-3/4"	Strip 3/8" & Tin
3	Green	Cord	4"	Strip 3/16" For T1
4	Black	20	2-1/2"	Supplied with Switch
5	White	Brush	7"	Strip 3/8" & Tin/Strip 1/4" & Solder
6	Blue	Field	4-1/4"	Strip 3/8" & Tin
7	White	Field	3"	Strip 3/8" & Tin
8	Blue	Brush	4-3/4"	Strip 3/8" & Tin/Strip 1/4" & Solder

NOTE:
All leads must be held to ± 1/8".
All field leads to be measured from and perpendicular to laminations.
All lead lengths are before stripping.

TERMINAL DESCRIPTION		
Code	Part No.	Qnty.
T1	23-74-0390	1

CONNECTOR DESCRIPTION		
Code	Part No.	Qnty.